13488HF (GLT-106US)

Application No.: Amendment Dated:

10/618,109 August 7, 2006 December 16, 2005

Reply to Office Action of:

## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims**:

1. (Currently Amended) A filter material comprising:

at least one nonheatsealable ply; and

at least one, heatsealable ply comprising fibers of synthetic material and an adhesion promoter, wherein said adhesion promoter isconsists of a polyolefin grafted with functional maleic anhydride groups.

- 2. (Cancelled)
- 3. (Currently Amended) The filter material according to claim 21, wherein the adhesion promoter is present in the filter material in an amount from about 2 to about 25% by weight, based on the weight of the at least one heatsealable ply.
- 4. (Previously Presented) The filter material according to claim 3, wherein the synthetic material is selected from the group consisting of polypropylene, polyethylene, vinyl chloride-vinyl acetate copolymer and polyester.
- 5. (Previously Presented) The filter material according to claim 4, wherein the at least one nonheatsealable ply consists of natural fibers and is constructed to have wet strength.
- 6. (Original) The filter material according to claim 5, wherein the at least one nonheatsealable ply has a basis weight between about 8 and about 40 g/m² and a DIN ISO 9237 air permeability from about 300 to about 4,000 l/m²·s.

Application No.: 10/618,109 13488HF (GLT-106US)

Amendment Dated:
Reply to Office Action of:

August 7, 2006 December 16, 2005

7. (Original) The filter material according to claim 6, wherein the at least one heatsealable ply has a basis weight from about 1 to about 15  $g/m^2$ .

8-10. (Cancelled)

11. (Previously Presented) A method for manufacturing tea bags, coffee bags, tea filters or coffee filters comprising the step of forming tea bags, coffee bags, tea filters or coffee filters using the filter material of claim 1.

12-14. (Cancelled)